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		W	illiam J. Clemens			2	26,855		
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I am the:  Applicant/Inventor.									
	Assignee of record of the entire interest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96).								
SIGNATURE of Applicant or Assignee of Record									
Signature Q and Commerce.						Date		1-8-05	
Name		Jonati	on Reo Campian			Telephon	,	(248) 588-8080	
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Attorney Docket Number 000061242-09US

ECLARATION FOR UTILITY OR	First Named Invento	hon Reo Campian							
DESIGN	COMPLETE IF KNOWN								
PATENT APPLICATION (37 CFR 1.63)	Application Number	/							
	Filing Date								
Declaration Declaration Submitted OR Submitted after	Art Unit								
with Initial Initial Filing (surcharge (37 CFR 1.16(e))	Examiner Name								
As a helow parred inventor. I hereby declare that									
As a below named inventor, I hereby declare that:  My residence, mailing address, and citizenship are as stated below next to my name.									
I believe I am the original and first inventor of the sub	•		atent is sought on	the invention					
entitled: SHORT-FLANGED SHEET MATERIAL FORMING AND JOINING									
the specification of which	Title of the Invention)								
is attached hereto									
was filed on (MM/DD/YYYY)									
Application Number and was amended on (MM/DD/YYYY) (if applicable).									
I hereby state that I have reviewed and understand the amended by any amendment specifically referred to al		ed specification,	, including the clai	ms, as					
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.									
hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or clant breeder's rights certificate(s), or 365 (a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.									
Prior Foreign Application	Foreign Filing Date	Priority	Certified Co YES	py Attached? NO					
PCT/US04/40319	December 2, 2004		0.0.0						
Additional foreign application numbers are listed or	Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:								

[Page 1 of 2]

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## DECLARATION Utility or Design Patent Application

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.								
NAME OF	SOLE OR FIRST INV	/ENTOR:			A petit	ion has been fil	iled for this unsigned inventor	
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Inventor's Signature Date 1-8-05								
Residence: City				State		Country	Citizenship	
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Additional inventors are being named on supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto.								